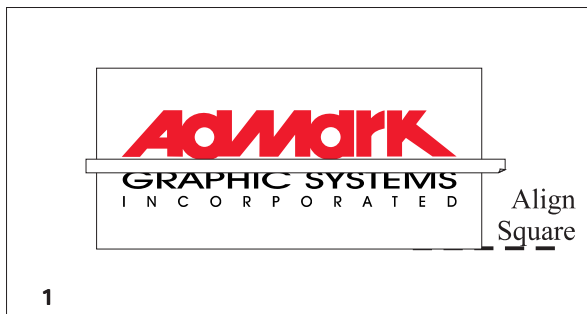
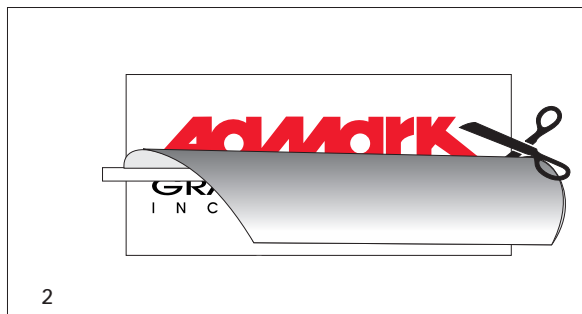


# Application Procedure For All Decals

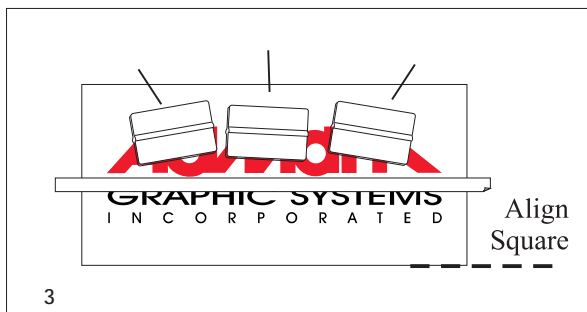


Apply 1" or 2" masking tape (as a hinge) through the center of the decal, vertically or horizontally.

Note: It is recommended that the masking tape be placed perpendicularly to the long dimension of the decal.



Fold the top half of the decal down and peel the backing liner off all the way to your tape hinge. Next, cut the backing paper along a parallel line to the tape hinge and as close to the tape as possible.

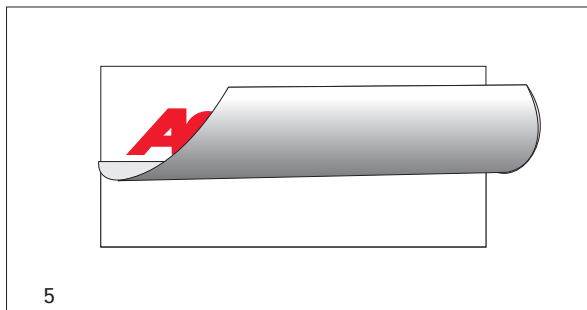


While holding the top of the decal in one hand in the desired position, begin to squeegee it to the surface, starting in the center near the tape hinge. Work outward and away from the hinge with overlapping, firm strokes.

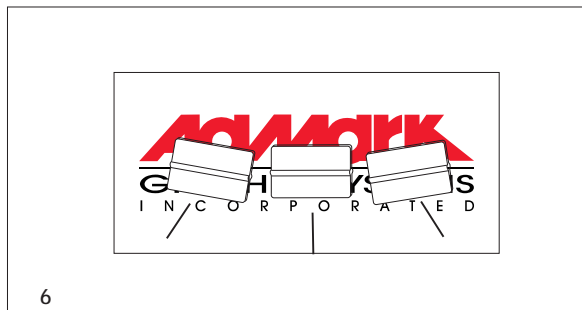
Note: Hold decal slightly above surface and allow adhesive to touch only as pressure is applied.



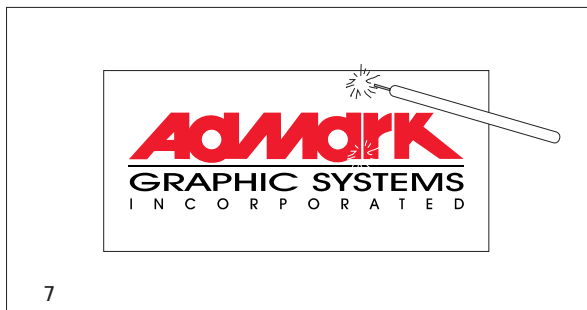
Now that half of the graphic is applied, the masking tape can be removed.



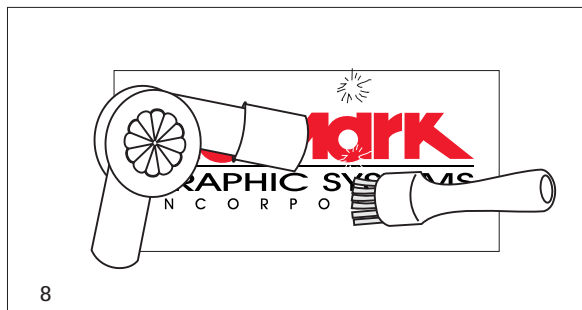
Fold the lower half of the decal up and carefully remove the backing paper. Lower the remainder of the decal to a position slightly above the surface and prepare to apply.



Repeat the steps illustrated in Figure 3 to apply the remainder of the decal. Once completed, remove the pre-mask covering the image.



Puncture the decal in several places around any rivet head with a pin and press entrapped air towards holes with your finger or squeegee.



Use an industrial heat gun or propane torch with the rivet brush to obtain adequate conformity of the decal to the surface.